

雪银铝业，引领行业先锋

XUEYIN ALUMINUM INDUSTRY, LEADING THE INDUSTRY PIONEER

*Surewin* 



**宁波市雪银铝业有限公司**  
NINGBO XUEYIN ALUMINIUM INDUSTRY CO., LTD.

# ABOUT US 公司简介

宁波市雪银铝业有限公司位于同三线高速公路旁，北邻宁波北仑港，毗邻栎社机场，公司地理位置优越，环境优美，海陆空交通方便。公司自1990年创办以来，坚持团结拼搏、满足客户、科技进步的企业精神，并于2000年通过ISO9001质量管理体系认证，2016年被认定为高新技术企业。

公司拥有固定资产净值3000万元，厂区占地面积4万平方米，建筑面积2万平方米，现有职工200人，其中工程技术人员50人。

雪银铝业是集熔炼、挤压、精拉铝材制造等设计开发精密检测为一体的高新技术企业。主导产品：铝焊丝、铝管、铝合金丝、铝棒；并一条龙生产精拉铝管、精拉铝棒，精密铝棒及工业用大铝棒（圆棒，方棒，异形棒）与工业用型材。产品广泛应用于军工、汽车、航空、船舶等高端领域，以及工艺品、体育用品、健美器材、衣架、散热器、装潢、灯具、电子器材、机械配件、电器配件等行业。产品可进行踏、扁、弯、缩、涨、卷等工艺。其中自行开发的LY12、LY8、7075特硬棒、铆钉线材、新开发环保棒、铝焊丝焊条处于国内同行业领先水平，深受国内外客户的好评。

我公司依靠强大的技术实力，以优质的产品，优良的服务，来赢得客户的推崇。我们将以“务实品质，引领行业先锋。开拓进取，实现持续发展”为宗旨，竭诚为广大用户服务。



雪银铝业，引领行业先锋

XUEYIN ALUMINUM INDUSTRY, LEADING THE INDUSTRY PIONEER

NINGBO XUEYIN ALUMINUM INDUSTRY CO., LTD. is located next to the Ningbo Beilun port, and adjacent to Lishe airport, Established in 1990, the company has adhered to the corporate spirit of solidarity and hard work, satisfying service and scientific technological progress, and passed the ISO9001 quality audit in 2000, and was identified as a high-tech enterprise in 2016. The company has the fixed asset net value 30 million yuan, the factory area covers an area of 40,000 m<sup>2</sup>, the building area is 20,000 m<sup>2</sup>, with over 200 workers, and with 50 engineering technician.

XUEYIN Aluminum Industry Co., Ltd. is a high and new technology enterprise, which integrates smelting, extrusion, refined aluminum products manufacturing and other design, development and precision testing. Main products: aluminum welding wire, aluminum tube, aluminum alloy wire, aluminum rod; And a dragon production of fine drawn aluminum tube, fine drawn aluminum rod, precision aluminum rod and large industrial aluminum rod and industrial profile. Products are widely used in military, automobile, aviation, ships and other high-end fields. especially the newly developed environmental protection rod and aluminum welding wire welding rod are at the leading level in the industry in China and well received by domestic and foreign customers. such as item LY12, LY8, 7075 special rod, riveted wire.

Our company relies on the strong technical strength, by the high quality product and the excellent service, wins the highly praise from all customers. We are leading the industry with "pragmatic quality", With the aim of developing and developing continuously, we would like to well service the each customer all over the world.



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1990年，宁波市雪银铝业有限公司成立，拥有3万多平方米的工厂厂房；

In 1990, the NINGBO XUEYIN ALUMINIUM INDUSTRY CO., LTD was established with over 30,000 Square Meters Factory Landscape;

2000年，雪银获得ISO9001国际质量体系认证；

In 2000, 'XUEYIN' got the ISO9001 authentication;

2002年，雪银自行开发出具有良好弹性和高强度的L-1特殊合金等级，以生产更好的产品及合格的半空心铆钉线材；

In 2002, 'XUEYIN' developed a special grade of L-1 alloy with good elasticity and high strength to produce better products and qualified semi-hollow rivets.;

# DEVELOPMENT

## HISTORY

### 发展历程

2004年，雪银将工厂景观扩大到5万平方米，以便在2008年拥有新设备生产无缝管的能力；

In 2004, 'XUEYIN' expanded the factory Landscape to 50,000 Square Meters in order to have a capacity of holding fresh equipments to produce seamless tubes and pipes in 2008;

2010年，雪银与国有工业签订了长期合同；

In 2010, 'XUEYIN' got its long-term contract with state-owned industry;

2013年，雪银自行开发的C4-11铝合金等级，抗拉强度高达7075，在切割和成型方面具有更好的性能，劳动力成本更低。

In 2013, 'XUEYIN' self-developed aluminum alloy grade of C4-11 with high tensile strength as good as 7075 and better physic property in cutting and profiling with lower labor costs.

# ENTERPRISE

## STRENGTH

企业实力

### 严谨的品质管控

STRICT QYALITY CONTROL



万能拉力试验机  
UNIVERSAL TENSILE TESTING MACHINE



物理性能整套检测设备  
PHYSICAL PERFORMANCE TESTING EQUIPMENT



德国进口光谱分析仪  
GERMAN IMPORT SPECTROMETE



德国进口镜像分析仪  
GERMANY IMPORT MIRROR IMAGE ANALYZE



布氏、洛氏、维氏硬度检测仪  
BRINELL, ROCKWELL, VICKERS HARDNESS TESTE

雪银始终以严谨的品质管理方案贯穿生产始末，引进大量先进检测设备确保监测数据的准确性，从原材料入厂、分切到产品的交付使用，每个环节都经过品质部门的严格控制。

XUEYIN always runs through the production with strict quality management scheme, introducing a large number of advanced testing equipment to ensure the accuracy of monitoring data, from raw materials into the factory, divided into the product delivery and use, each link is strictly controlled by the quality department.

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## 坚持打造健康环保企业 ENVIRONMENTAL HEALTH



**自建液化天然气站**  
SELF BUILT LIQUEFIED NATURAL GAS STATION



**自建排放污水处理站**  
SELF-BUILT SEWAGE TREATMENT STATION

雪银一贯坚持以绿色环保健康企业的发展理念，引进天然气为燃料，摒弃传统污染能源，引进先进的污染处理系统，先处理后排放的方式，最大程度减低对环境的伤害。

XUEYIN has always adhered to the development concept of green environmental protection and health enterprises, introduced natural gas as fuel, abandoned traditional pollution energy sources, introduced advanced pollution treatment systems, and treated them first and then discharged, to minimize the harm to the environment.



**先进拉丝设备**  
ADVANCED WIRE DRAWING EQUIPMENT



**先进挤压车间**  
ADVANCED EXTRUSION WORKSHOP



**热处理车间**  
HEAT TREATMENT DEPARTMENT



**连续制造车间**  
CONTINUOUS MANUFACTURING WORKSHOP

精良的生产设备、丰富的生产经验、先进的工艺流程、严格的管理制度，铸造优良的产品品质。

Excellent production equipment, rich production experience, advanced technological process, strict management system, excellent casting product quality.

# CORPORATE CULTURE

## 企业文化

### 诚实守信

#### HONESTY AND TRUSTWORTHINESS

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诚信是推动企业生产力提高的精神动力

HONESTY IS THE SPIRITUAL POWER TO PROMOTE THE IMPROVEMENT OF ENTERPRISE PRODUCTIVITY

### 精益求精

#### REFINE ON

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为用最少的资源，追求效益的最大化减少过程浪费，要求精准化管理

IN ORDER TO USE THE LEAST RESOURCES, PURSUE THE MAXIMIZATION OF BENEFIT REDUCE PROCESS WASTE AND REQUIRE PRECISION MANAGEMENT

### 与时俱进

#### KEEP UP WITH THE TIMES

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随着时间的推移而不断的发展、前进

TO MOVE FORWARD WITH THE PASSAGE OF TIME

### 开拓创新

#### OPEN UP AND INNOVATE

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创新企业的核心能力，是企业发展的灵魂也是我们成长和走向成功的内在驱动力

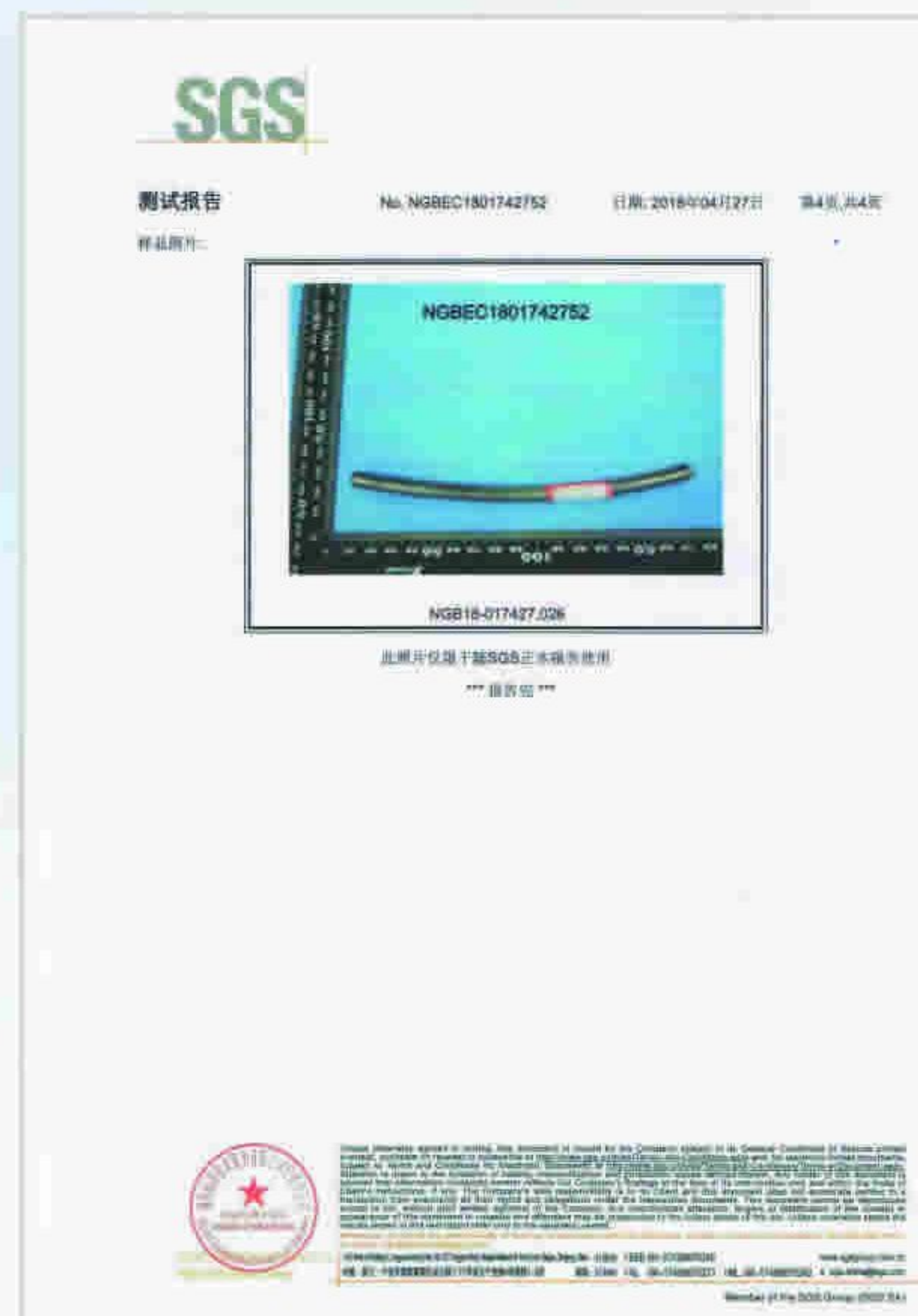
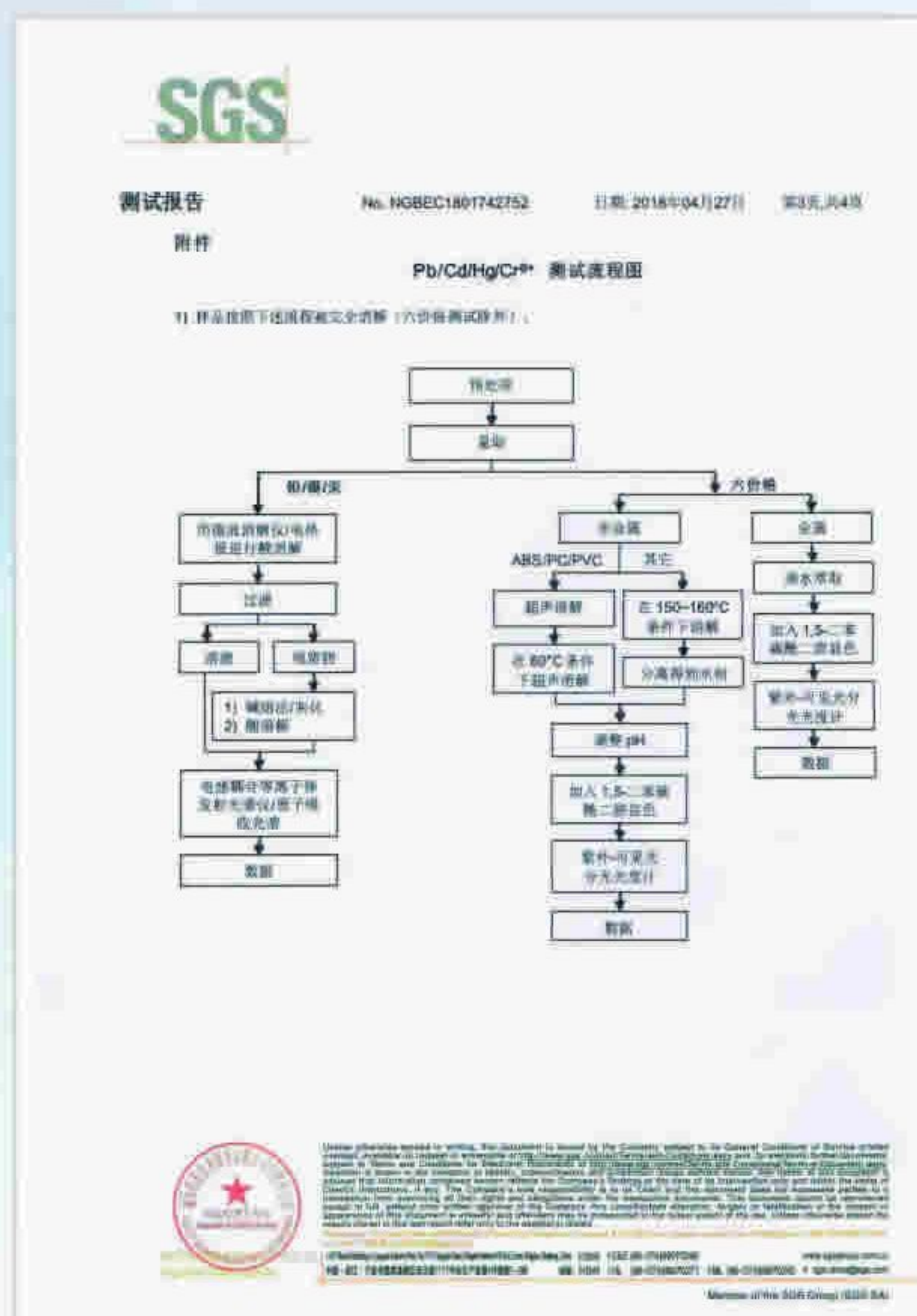
INNOVATION IS THE CORE COMPETENCE OF AN ENTERPRISE AND THE SOUL OF ITS DEVELOPMENT IS ALSO THE DRIVING FORCE BEHIND OUR GROWTH AND SUCCESS



# CORPORATE

## HONO

### 企业荣誉



# ALUMINUM ALLOY WIRE SERIES

## 铝合金丝系列

雪银生产的各类牌号的铝合金丝线材，且产品公差非常严谨，规格涵盖0.5mm-20mm，单卷重量按照客户要求要求进行生产。其中有高强度环保防锈的铝合金线材，广泛运用于高压电线电缆，海底电缆等行业。雪银生产的铝合金线材还被运用到生产各类紧固件，半空心铆钉，实心铆钉螺丝，螺帽以及各色军工、航空、船舶、汽车等高端领域。产品销往全世界。

XUEYIN produces all kinds of aluminum alloy wire, and the product tolerance is very strict, the specification covers 0.5mm-20mm. Single roll weight according to customer requirements for production. Among them, high-strength environmental protection and rust-proof aluminum alloy wire, widely used in high-voltage wire and cable, submarine cable and other industries. The aluminum alloy wire produced by snow silver is also applied to produce all kinds of fasteners, semi hollow rivets. Rivets, screws, nuts and all kinds of high-end military, aviation, ship, automobile and other high-end areas. Products are sold all over the world.

**1100**



编号/SERIE CODE	XY-S-120001
规格/SIZE	1.0-15.0MM
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打半空心铆钉

**1050A**



编号/SERIE CODE	XY-S-120002
规格/SIZE	1.0-15.0MM
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打半空心铆钉

**1350**



编号/SERIE CODE	XY-S-120003
规格/SIZE	1.0-10.0MM
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打半空心铆钉

**1070**



编号/SERIE CODE	XY-S-120004
规格/SIZE	1.0-8.0MM
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	半圆头，实心铆钉

**2017  
新品**



编号/SERIE CODE	XY-S-120005
规格/SIZE	3.0-10MM
状态/TEMPER	T0
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	实心铆钉

**2117  
新品**



编号/SERIE CODE	XY-S-120006
规格/SIZE	3.0-10MM
状态/TEMPER	T2
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	半圆头，实心铆钉

**2024  
新品**



编号/SERIE CODE	XY-S-120007
规格/SIZE	3.0-10.0MM
状态/TEMPER	T0
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	高强度螺丝铆钉

**2011**



编号/SERIE CODE	XY-S-120008
规格/SIZE	3.0-10MM
状态/TEMPER	T0
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	高强度螺丝铆钉

**3003  
新品**



编号/SERIE CODE	XY-S-120009
规格/SIZE	3.0-10.0MM
状态/TEMPER	H14
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	汽车刹车铆钉

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## 5754



编号/SERIE CODE	XY-S-120010
规格/SIZE	19.5-21.5MM
状态/TEMPER	T2
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	500kg以上
性能/FUNCTION	汽车刹车铆钉

## 5052



编号/SERIE CODE	XY-S-120011
规格/SIZE	3.0-15.0MM
状态/TEMPER	H14
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打实心, 半空心铆钉

## 5051



编号/SERIE CODE	XY-S-120012
规格/SIZE	3.0-10.0MM
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打实心, 半空心铆钉

## 5056



编号/SERIE CODE	XY-S-120013
规格/SIZE	1.0-10.0MM
状态/TEMPER	H32
公差/SIZE TOLERANCE	±0.05MM
卷重/WEIGHT COIL	300kg以上
性能/FUNCTION	高强度实心铆钉

## 5050



编号/SERIE CODE	XY-S-120014
规格/SIZE	3.0-15.0MM
状态/TEMPER	H32
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打抽心铆钉

## 5005



编号/SERIE CODE	XY-S-120015
规格/SIZE	3.0-15.0MM
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打抽心铆钉

## 5154



编号/SERIE CODE	XY-S-120016
规格/SIZE	3.0-15.0MM
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打抽心铆钉

## 6063



编号/SERIE CODE	XY-S-120017
规格/SIZE	3.0-30.0MM
状态/TEMPER	T4
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	冷镦螺丝, 螺帽

## 6061



编号/SERIE CODE	XY-S-120018
规格/SIZE	3.0-30.0MM
状态/TEMPER	T2
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	冷镦螺丝, 螺帽

## 6005



编号/SERIE CODE	XY-S-120019
规格/SIZE	3.0-30.0MM
状态/TEMPER	T4
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	冷镦螺丝, 螺帽

## 6082



编号/SERIE CODE	XY-S-120020
规格/SIZE	3.0-15.0MM
状态/TEMPER	T4
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	冷镦螺丝, 螺帽

## 7A03



## 新品棒材



编号/SERIE CODE	XY-S-120021
规格/SIZE	9.3MM
状态/TEMPER	T6
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	30kg以上
性能/FUNCTION	螺丝铆钉

**7A02**



编号/SERIE CODE	XY-S-120022
规格/SIZE	9.5
状态/TEMPER	T6
公差/SIZE TOLERANCE	±0.01MM
卷重/WEIGHT COIL	30kg以上
性能/FUNCTION	铆钉丝上钉芯

**7A01**



编号/SERIE CODE	XY-S-120023
规格/SIZE	3.0
状态/TEMPER	T6
公差/SIZE TOLERANCE	±0.01MM
卷重/WEIGHT COIL	30kg以上
性能/FUNCTION	铆钉丝上钉芯

**6101**



编号/SERIE CODE	XY-S-120024
规格/SIZE	3.0
状态/TEMPER	T5
公差/SIZE TOLERANCE	-0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打铆钉

**7075**



**新品**



编号/SERIE CODE	XY-S-120025
规格/SIZE	3.0-9.0
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	高强度螺丝, 铆钉

**7A03**



**新品**



编号/SERIE CODE	XY-S-120026
规格/SIZE	1.46-4.45
状态/TEMPER	T6
公差/SIZE TOLERANCE	±0.01MM
卷重/WEIGHT COIL	30kg以上
性能/FUNCTION	螺丝铆钉

**7004**



**新品**



编号/SERIE CODE	XY-S-120027
规格/SIZE	3.0-25
状态/TEMPER	T6
公差/SIZE TOLERANCE	-0.05MM
卷重/WEIGHT COIL	30kg以上
性能/FUNCTION	半圆头, 实心铆钉

**7A04**



编号/SERIE CODE	XY-S-120028
规格/SIZE	4.45
状态/TEMPER	T6
公差/SIZE TOLERANCE	-0.01MM
卷重/WEIGHT COIL	30kg以上
性能/FUNCTION	螺丝铆钉

**1099**



编号/SERIE CODE	XY-S-120029
规格/SIZE	1.0-15.0
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打铆钉

**3004**



编号/SERIE CODE	XY-S-120030
规格/SIZE	1.0-15.0
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打铆钉

**4043**



编号/SERIE CODE	XY-S-120031
规格/SIZE	1.0-15.0
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打铆钉

**4047**



编号/SERIE CODE	XY-S-120032
规格/SIZE	1.0-15.0
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打铆钉

**5A05**



编号/SERIE CODE	XY-S-120033
规格/SIZE	1.0-15.0
状态/TEMPER	T0
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打铆钉

5A06



新品



编号/SERIE CODE	XY-S-120034
规格/SIZE	1.0-15.0MM
状态/TEMPER	T2
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打铆钉

6056



新品



编号/SERIE CODE	XY-S-120035
规格/SIZE	3.0-30.0MM
状态/TEMPER	T0-T9
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50-100kg
性能/FUNCTION	轻型汽车套筒螺母线材

6065



编号/SERIE CODE	XY-S-120036
规格/SIZE	1.0-15.0MM
状态/TEMPER	T0
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	做螺丝铆钉

6463



编号/SERIE CODE	XY-S-120037
规格/SIZE	1.0-15.0MM
状态/TEMPER	T0
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	做螺丝铆钉

6060



编号/SERIE CODE	XY-S-120038
规格/SIZE	1.0-15.0MM
状态/TEMPER	H14
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打铆钉

7A09



编号/SERIE CODE	XY-S-120039
规格/SIZE	1.0-15.0MM
状态/TEMPER	T2
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	铆钉

8011



编号/SERIE CODE	XY-S-120040
规格/SIZE	1.0-15.0MM
状态/TEMPER	H14
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打铆钉

8003



编号/SERIE CODE	XY-S-120041
规格/SIZE	1.0-15.0MM
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打铆钉

8036



编号/SERIE CODE	XY-S-120042
规格/SIZE	1.0-15.0MM
状态/TEMPER	H18
公差/SIZE TOLERANCE	±0.02MM
卷重/WEIGHT COIL	50kg以上
性能/FUNCTION	打铆钉

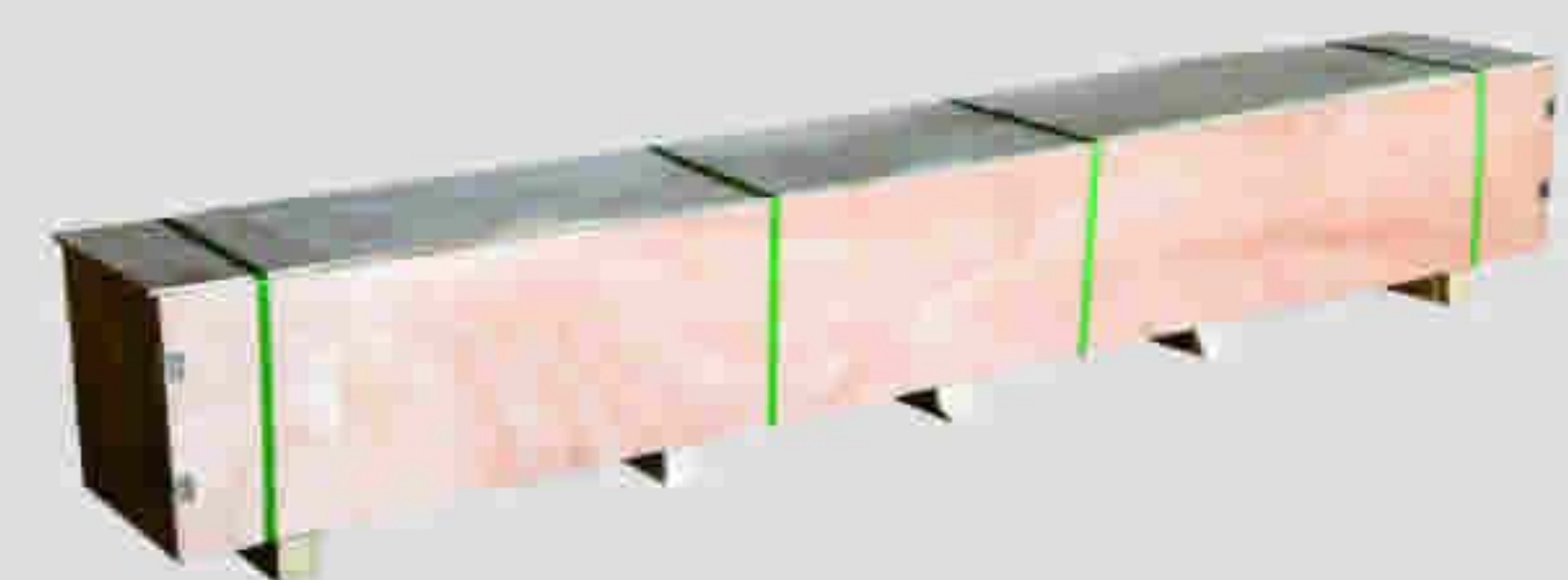
打包方式  
PACKING METHOD



双层纤维布打包  
Double fiber cloth packing



木箱打包  
Wooden box packing



铝棒木箱打包  
Aluminum bar box packing

# ALUMINUM WELDING WIRE SERIES

## 铝焊丝系列

雪银公司专业生产纯铝、铝镁、低硅、高硅、铝锰等焊丝。焊丝表面光亮、光滑、具有很好的抗海水腐蚀性，焊接性、抛光性和耐磨性，适用于各种铝合金家居、自行车、船舶、航空、汽车等行业。

XUEYIN company specializes in the production of pure aluminum, aluminum magnesium, low silicon, high silicon, aluminum fierce welding wire. The surface of the wire is bright and smooth. It has good resistance to seawater corrosion, welding, polishing and wear resistance. It is suitable for all kinds of aluminum alloy home, bicycle, ship, aviation, automobile and so on.

### 铝焊丝系列滑雪成分及型号 (AWS标准)

ALUMINUM WIRE SERIES SKI COMPOSITION AND MODEL (AWS STANDARD)

### 雪银的焊丝产品包括：纯铝、铝镁、铝硅、铝锰等全系列铝焊接材料

XUEYIN WIRE PRODUCTS INCLUDE: PURE ALUMINUM, ALUMINUM MAGNESIUM, ALUMINUM SILICON, ALUMINUM AND OTHER FULL RANGE OF ALUMINUM WELDING MATERIALS

### 产品可根据客户需求定制：直条、盘装、卷线材等

PRODUCTS CAN BE CUSTOMIZED ACCORDING TO CUSTOMER NEEDS: STRAIGHT, PLATE MOUNTED, SUCH AS WIRE ROD

Grade	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Each	Total	Al
1070	0.2	0.25	0.04	0.03	0.03	/	/	0.04	0.03	0.3	/	The Rest
1100	0.95		0.05-0.2	0.05	/	/	/	0.1	/	0.05	0.15	The Rest
1188	0.06	0.06	0.005	1.0-1.5	0.01	/	/	0.03	0.01	0.01	/	The Rest
3003	0.6	0.7	0.05-0.2	0.05	/	/	/	0.1	/	0.05	0.15	The Rest
4043	4.5-6.0	0.8	0.3	0.02	0.02	/	/	0.1	0.2	0.05	0.15	The Rest
4047	11.0-13.0	0.8	0.3	0.15	0.1	/	/	0.2	0.15	0.05	0.15	The Rest
4145	9.3-10.7	0.8	3.3-4.7	0.15	0.15	0.15	/	0.2	/	0.05	0.15	The Rest
5154	0.25	0.4	0.1	0.1	3.1-3.8	0.15-0.35	/	0.2	0.2	0.05	0.15	The Rest
5183	0.3	0.3	0.03	0.5-1.0	4.5-5.1	0.05	0.03	0.1	0.03	0.05	0.15	The Rest
5356	0.25	0.4	0.1	0.05-0.2	4.5-5.5	0.05-0.2	/	0.1	0.5-0.2	0.05	0.15	The Rest
5454	0.25	0.4	0.1	0.5-1.0	2.4-3.0	0.05-0.2	/	0.25	0.2	0.05	0.15	The Rest
5554	0.25	0.4	0.1	0.5-1.0	2.4-3.0	0.05-0.2	/	0.25	0.05-0.2	0.05	0.15	The Rest
5754	0.4	0.4	0.1	0.5	2.6-3.6	0.3	/	0.2	0.15	0.05	0.15	The Rest

雪银铝业，引领行业先锋

XUEYIN ALUMINUM INDUSTRY, LEADING THE INDUSTRY PIONEER

## 铝焊接时推荐匹配资料

### RECOMMENDED MATCHING DATA FOR ALUMINIUM WELDING

母材铝合金牌号 Original material	适用的焊接材料 Welding material
1350	ER1188
1060	ER1188
1100	ER1100
2014	ER4043
3003	ER4043
5005	ER5356
5025	ER5356
5083	ER5183
5086	ER5356
5454	ER5554
6061	ER5356
6063	ER5356
6070	ER4643
7005	ER5356
7039	ER5183
1350	ER1188
1350	ER1188

## 焊接注意事项

### WELDING MATTERS NEEDING ATTENTION

**焊接前母材应该防止在空气流通温度适宜的房间，以免母材表面产生氧化膜影响焊后效果**

Before welding, the base metal should be prevented from producing oxide film on the surface of the base metal to affect the effect of welding.

**因氧化铝的融化温度高达上千摄氏度，若焊接前母材存在氧化铝成分则很可能焊接时形成焊接缺陷**

Because the melting temperature of alumina is as high as thousands of degrees Celsius, if there is alumina component in the base metal before welding, it is very likely to form welding defects during welding.

**焊丝存放时应放在适度适宜的房间，且将干燥剂存放其中，以免焊丝在空气中受潮而影响焊接效果**

Welding wire should be stored in a suitable room, and the desiccant should be stored in it, so as not to damp the welding wire in the air and affect the welding effect.



型号/ALLOY	规格/SIZE	上盘/SPOOL	盘尺寸/SPOOL ALA
1100	0.8-1.2mm	0.5kg	100×20×45mm
3003	0.8-1.2mm	0.5kg	100×20×45mm
4043	0.8-1.2mm	0.5kg	100×20×45mm
4047	0.8-1.2mm	0.5kg	100×20×45mm
5356	0.8-1.2mm	0.5kg	100×20×45mm
5183	0.8-1.2mm	0.5kg	100×20×45mm

型号/ALLOY	规格/SIZE	上盘/SPOOL	盘尺寸/SPOOL ALA
1100	0.8-1.6mm	2kg	200×52×70mm
4043	0.8-1.6mm	2kg	200×52×70mm
4047	0.8-1.6mm	2kg	200×52×70mm
5356	0.8-1.6mm	2kg	200×52×70mm
5556	0.8-1.6mm	2kg	200×52×70mm

型号/ALLOY	规格/SIZE	上盘/SPOOL	盘尺寸/SPOOL ALA
1100	0.8-1.6mm	7kg	270×52×108mm/300×52×108mm
4043	0.8-1.6mm	7kg	270×52×108mm/300×52×108mm
5356	0.8-1.6mm	7kg	270×52×108mm/300×52×108mm



型号/ALLOY	规格/SIZE	长度/LENGTH	包装/PACKAGE
1100	1.6-6.0mm	1.0-1.2米/根	5kg/捆、10-20kg/纸箱
3003	1.6-6.0mm	1.0-1.2米/根	5kg/捆、10-20kg/纸箱
4043	1.6-6.0mm	1.0-1.2米/根	5kg/捆、10-20kg/纸箱
4047	1.6-6.0mm	1.0-1.2米/根	5kg/捆、10-20kg/纸箱
4145	1.6-6.0mm	1.0-1.2米/根	5kg/捆、10-20kg/纸箱
5356	1.6-6.0mm	1.0-1.2米/根	5kg/捆、10-20kg/纸箱
5183	1.6-6.0mm	1.0-1.2米/根	5kg/捆、10-20kg/纸箱
5554	1.6-6.0mm	1.0-1.2米/根	5kg/捆、10-20kg/纸箱
5556	1.6-6.0mm	1.0-1.2米/根	5kg/捆、10-20kg/纸箱
5754	1.6-6.0mm	1.0-1.2米/根	5kg/捆、10-20kg/纸箱

# ALUMINUM ALLOY BAR SERIES

## 铝棒系列

雪银专业生产各类牌号的铝合金挤压，冷拉棒材。其中有各种类型，如圆棒，方棒，六角棒，异形棒材。冷拉铝棒的公差能够达到 $\pm 0.05\text{mm}$ 以内，有些可以做到 $\pm 0.01\text{mm}$ 。直线度控制在小于 $1:1000\text{mm}$ 。冷拉棒材的椭圆度优异，加工时能够减少许多不必要的困扰。加工更加方便省时。棒材广泛应用于电风扇，洗衣机，自行车，家用厨具，汽车，军工，航空，船舶等高端领域。

XUEYIN specializes in the production of various grades of aluminum alloy extrusion, cold-drawn bar. There are various types, such as round bar, square bar, hexagonal bar, special-shaped bar. The tolerances of the cold drawn aluminum bars can be less than  $0.05\text{mm}$ , and some of them can be as high as  $0.01\text{mm}$ . The straightness is controlled at less than  $1:1000\text{mm}$ . Cold-drawn bar ellipticity excellent, processing can reduce a lot of unnecessary trouble. Processing is more convenient and time-saving. Bars are widely used in electric fans, washing machines, bicycles, household kitchenware, cars, military industry, aviation, ships and other high-end fields.

### 6061



编号/SERIE CODE	XY-B-120001
规格/SIZE	5.0~10MM
状态/TEMPER	T6
公差/SIZE TOLERANCE	$\pm 0.3\text{MM}$
长度/LENGTH	2米

### 6082



编号/SERIE CODE	XY-B-120002
规格/SIZE	5.0~10MM
状态/TEMPER	T6
公差/SIZE TOLERANCE	$\pm 0.25\text{MM}$
长度/LENGTH	3米

### 6262



编号/SERIE CODE	XY-B-120003
规格/SIZE	24x24MM
状态/TEMPER	T6
公差/SIZE TOLERANCE	$\pm 0.1\text{MM}$
长度/LENGTH	3米

### 6063



编号/SERIE CODE	XY-B-120004
规格/SIZE	12MM
状态/TEMPER	T4
公差/SIZE TOLERANCE	$\pm 0.1\text{MM}$
长度/LENGTH	2米

### 2024



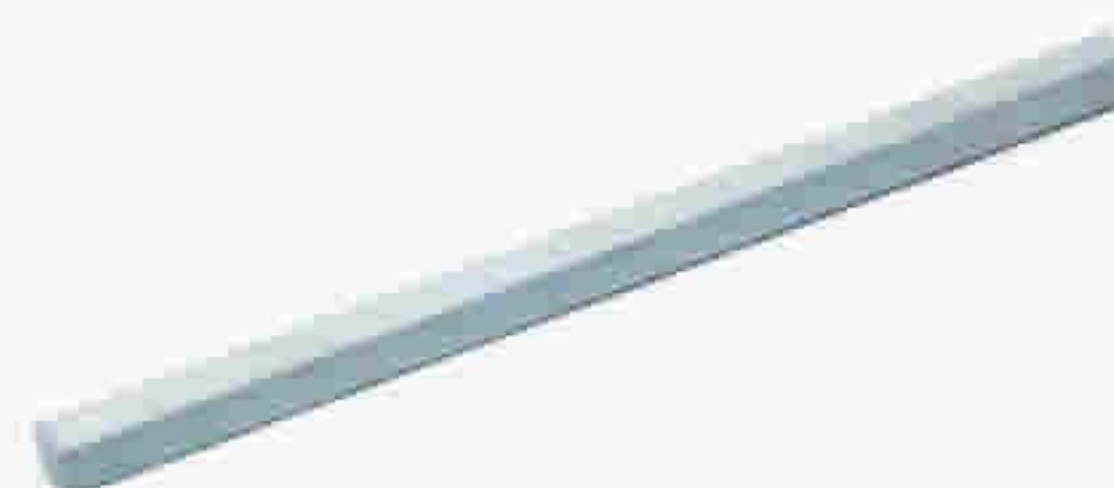
编号/SERIE CODE	XY-B-120005
规格/SIZE	5.0~100MM
状态/TEMPER	T4
公差/SIZE TOLERANCE	$\pm 0.05\text{MM}$
长度/LENGTH	2.5米

### 2014



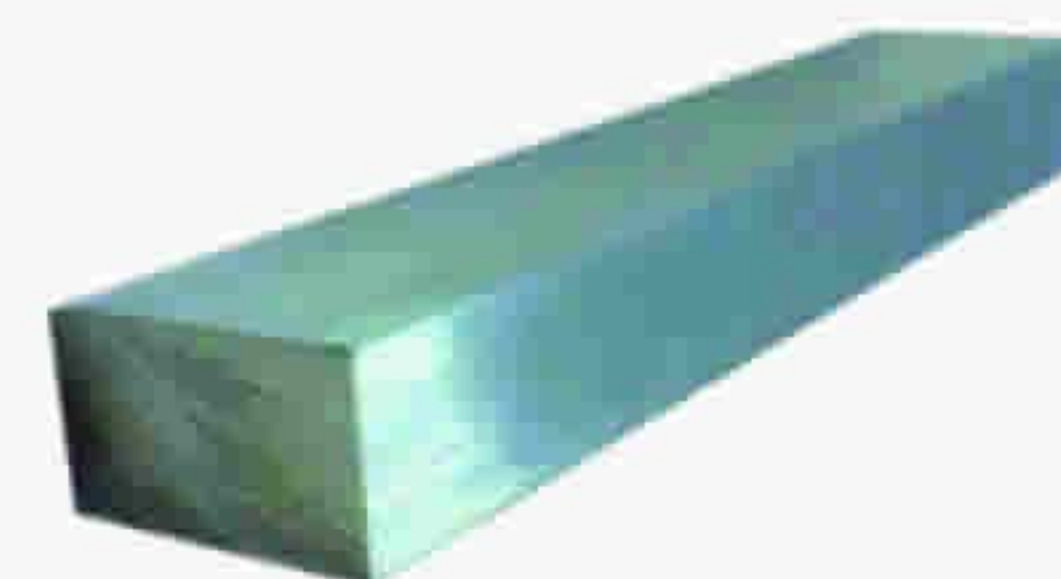
编号/SERIE CODE	XY-B-120006
规格/SIZE	30x20MM
状态/TEMPER	T4
公差/SIZE TOLERANCE	$\pm 0.1\text{MM}$
长度/LENGTH	2米

### 7075



编号/SERIE CODE	XY-B-120007
规格/SIZE	H10.0~100MM
状态/TEMPER	T6
公差/SIZE TOLERANCE	$\pm 0.1\text{MM}$
长度/LENGTH	2.5米

### 5056



编号/SERIE CODE	XY-B-120008
规格/SIZE	15x30MM
状态/TEMPER	T4
公差/SIZE TOLERANCE	$\pm 0.1\text{MM}$
长度/LENGTH	3米

### 1100



编号/SERIE CODE	XY-B-120009
规格/SIZE	5.0~25MM
状态/TEMPER	H18
公差/SIZE TOLERANCE	$\pm 0.05\text{MM}$
长度/LENGTH	2.5米

### 2024/2017



编号/SERIE CODE	XY-B-120010
规格/SIZE	3.0~25MM
状态/TEMPER	T4
公差/SIZE TOLERANCE	$\pm 0.05\text{MM}$
长度/LENGTH	2.5米

### 2011



编号/SERIE CODE	XY-B-120012
规格/SIZE	H5.0~25MM
状态/TEMPER	T4
公差/SIZE TOLERANCE	$\pm 0.05\text{MM}$
长度/LENGTH	2.5米

### 6262



编号/SERIE CODE	XY-B-120015
规格/SIZE	5.0~25MM
状态/TEMPER	T8
公差/SIZE TOLERANCE	$\pm 0.05\text{MM}$
长度/LENGTH	2.5米

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XUEYIN ALUMINUM INDUSTRY, LEADING THE INDUSTRY PIONEER



# ALUMINUM ALLOY HOLLOW TUBE PIPE SERIES

## 铝管系列

雪银专业生产各类牌号的铝合金管，其中冷拉的精密铝管公差严格掌控在 $\pm 0.05\text{mm}$ 以内，内外表面非常非常光洁。椭圆度和同心度均达到国家要求标准。雪银在无缝铝管的开发和生产上也在做进一步的推进。

XUEYIN specializes in the production of various grades of aluminum alloy pipes, in which the tolerance of cold-drawn precision aluminum pipes is strictly controlled within  $\pm 0.05\text{ mm}$ , the inner and outer surfaces are very clean, ovality and concentricity are up to national standards. SUREWIN is also making further progress in the development and production of seamless aluminum pipes.

### 1100



编号/SERIE CODE	XY-T-120001
规格/SIZE	$\phi 110 \times 7\text{MM}$
状态/TEMPER	H
公差/SIZE TOLERANCE	$\pm 0.25\text{MM}$
长度/LENGTH	3米

### 3003无缝管



编号/SERIE CODE	XY-T-120002
规格/SIZE	$\phi 12.7 \times 1\text{MM}$
状态/TEMPER	M
公差/SIZE TOLERANCE	$\pm 0.02\text{MM}$
长度/LENGTH	3米

### 5050



编号/SERIE CODE	XY-T-120003
规格/SIZE	$\phi 11 \times 8.5\text{MM}$
状态/TEMPER	F
公差/SIZE TOLERANCE	$\pm 0.10\text{MM}$
长度/LENGTH	2米

### 6061



编号/SERIE CODE	XY-T-120004
规格/SIZE	$\phi 75 \times 72.8\text{MM}$
状态/TEMPER	T6
公差/SIZE TOLERANCE	$\pm 0.20\text{MM}$
长度/LENGTH	3米

### 6063



编号/SERIE CODE	XY-T-120005
规格/SIZE	$\phi 30 \times 28\text{MM}$
状态/TEMPER	T5
公差/SIZE TOLERANCE	$\pm 0.20\text{MM}$
长度/LENGTH	2.5米

### 6060



编号/SERIE CODE	XY-T-120006
规格/SIZE	$\phi 21 \times 16\text{MM}$
状态/TEMPER	T5
公差/SIZE TOLERANCE	$\pm 0.2\text{MM}$
长度/LENGTH	2.5米

### 6063



编号/SERIE CODE	XY-T-120007
规格/SIZE	$\phi 15 \times 8.3\text{MM}$
状态/TEMPER	T4
公差/SIZE TOLERANCE	$\pm 0.05\text{MM}$
长度/LENGTH	3米

### 6082



编号/SERIE CODE	XY-T-120008
规格/SIZE	$\phi 19 \times 9.8\text{MM}$
状态/TEMPER	T6
公差/SIZE TOLERANCE	$\pm 0.10\text{MM}$
长度/LENGTH	3米

### 1100



编号/SERIE CODE	XY-T-120009
规格/SIZE	$\phi 4 \times 2.5\text{MM}$
状态/TEMPER	H18
公差/SIZE TOLERANCE	$\pm 0.02\text{MM}$
长度/LENGTH	3米

### 3004



编号/SERIE CODE	XY-T-120010
规格/SIZE	$\phi 9 \times 6.1\text{MM}$
状态/TEMPER	H
公差/SIZE TOLERANCE	$\pm 0.10\text{MM}$
长度/LENGTH	3米

### 6063



编号/SERIE CODE	XY-B-120012
规格/SIZE	H5.0-25MM
状态/TEMPER	T4
公差/SIZE TOLERANCE	$\pm 0.05\text{MM}$
长度/LENGTH	2.5米

### 6463



编号/SERIE CODE	XY-T-120015
规格/SIZE	$\phi 18 \times 8.2\text{MM}$
状态/TEMPER	T5
公差/SIZE TOLERANCE	$\pm 0.05\text{MM}$
长度/LENGTH	3米

# ALUMINUM ALLOY PROFILE SERIES

## 铝型材系列

雪银可以按照客户的图纸生产各类牌号的铝合金型材。牌号涵盖1-7系列大多数型号。铝合金门窗系列也是雪银生产产业的一部分。

XUEYIN can produce all kinds of aluminum alloy profiles according to the customer defined drawings. The brand covers most models in the 1-7 series. Aluminum alloy door and window series is also a part of the snow silver production industry.

**6063**



编号/SERIE CODE	XY-XC-170001
规格/SIZE	40MM×20MM×1.5MM门窗型材
状态/TEMPER	T6
公差/SIZE TOLERANCE	+/-0.15MM
长度/LENGTH	由客户定尺寸

**6063**



编号/SERIE CODE	XY-XC-170002
规格/SIZE	96.48MM×44.53MM
状态/TEMPER	T6
公差/SIZE TOLERANCE	+/-0.10MM
长度/LENGTH	由客户定尺寸

**3003**



编号/SERIE CODE	XY-XC-170003
规格/SIZE	13MM×11.75MM
状态/TEMPER	T2
公差/SIZE TOLERANCE	+/-0.20MM
长度/LENGTH	由客户定尺寸

**6063**



编号/SERIE CODE	XY-XC-170004
规格/SIZE	31.65MM×27MM×21MM
状态/TEMPER	T6
公差/SIZE TOLERANCE	+/-0.10MM
长度/LENGTH	由客户定尺寸

**6061**



编号/SERIE CODE	XY-XC-170005
规格/SIZE	31.4MM×23MM
状态/TEMPER	T6
公差/SIZE TOLERANCE	+/-0.3MM
长度/LENGTH	由客户定尺寸

**6063**



编号/SERIE CODE	XY-XC-170006
规格/SIZE	47.5MM×14MM
状态/TEMPER	T6
公差/SIZE TOLERANCE	+/-0.20MM
长度/LENGTH	由客户定尺寸

**7075**



编号/SERIE CODE	XY-XC-170007
规格/SIZE	17.35MM×6.3MM
状态/TEMPER	T6
公差/SIZE TOLERANCE	+/-0.10MM
长度/LENGTH	由客户定尺寸

**7075**



编号/SERIE CODE	XY-XC-170008
规格/SIZE	43.5MM×14.4MM
状态/TEMPER	T6
公差/SIZE TOLERANCE	+/-0.10MM
长度/LENGTH	由客户定尺寸

**雪银铝业，引领行业先锋**

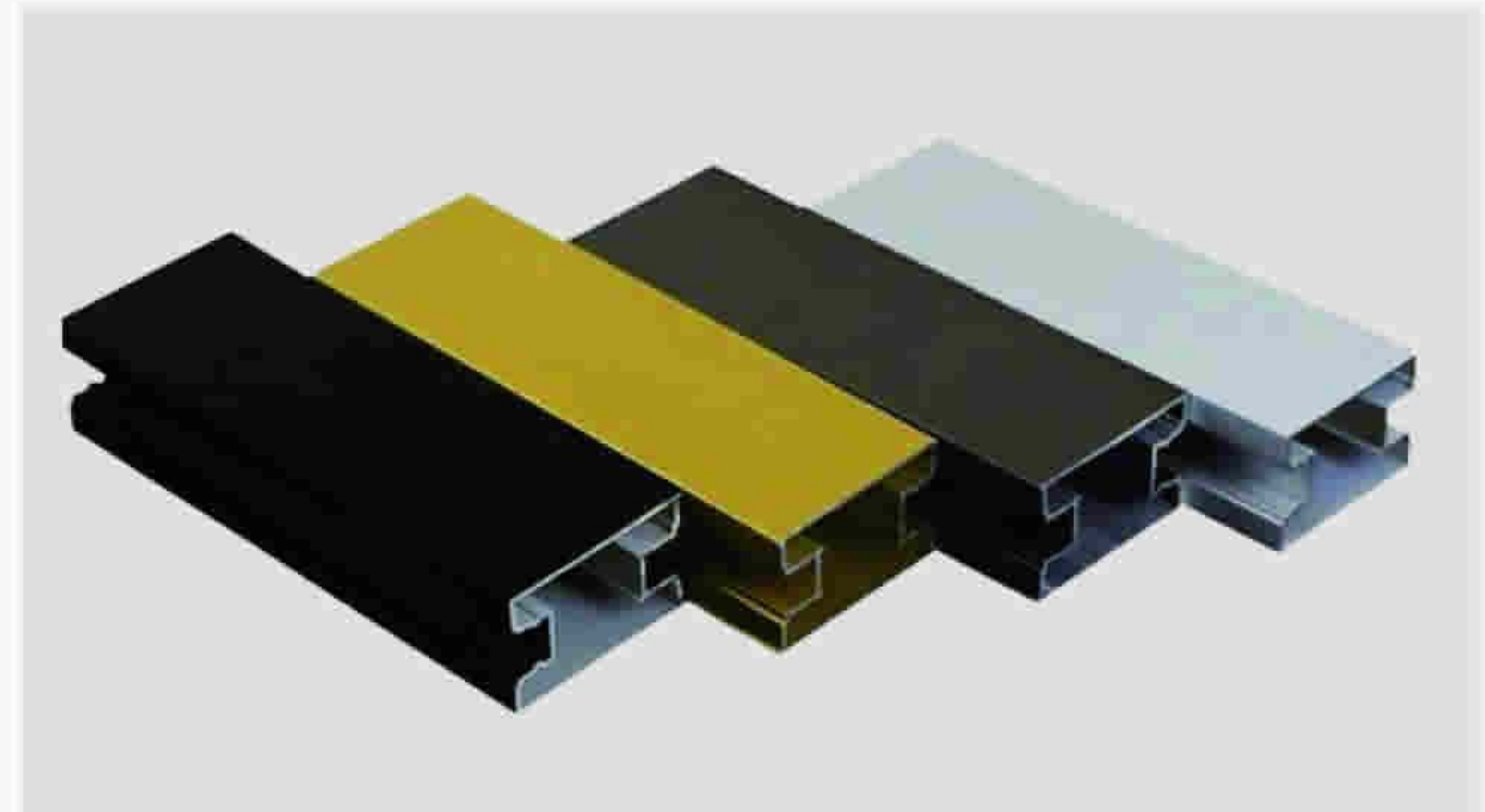
XUEYIN ALUMINUM INDUSTRY, LEADING THE INDUSTRY PIONEER

# ANODIZING SERIES

## 氧化系列

雪银拥有整套先进的氧化处理设备可以提供各种色彩缤纷的氧化处理，这给需要做一定表面初步处理的客户提供相应的便捷。

XUEYIN has a complete set of advanced oxidation treatment equipment can provide a variety of colorful oxidation treatment, which needs to do a certain surface preliminary treatment of customers to provide the corresponding convenience.





## 宁波市雪银铝业有限公司

Ningbo Xueyin Aluminium Industry CO.,LTD.

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